Page 1

January 12, 2010 9:56:50 AM

Item 1D:

D3584-1

Accept

Draw

Rev.

Setup Start



Revision ID:

Item Name: **Start Date:**

Web

1/12/2010 Start Qty: 4.00

Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals:

Required Date: 1/15/2010

Process Plan: MK

Date: 10-01-12 Tooling:

Date:

Date:

Run

Start

Stop



QC:

SPC (Y/N):

Date:

Stop

Sequence ID/ **Work Center ID**

Operation Description Set Up/ **Run Hours**

0.00

Draw Number Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Draw Nbr

Revision Nbr

D3584 Rev A

100

Skidtubes

Skidtubes

Memo

0.00

Skidtubes

1-Cut to Lengh as per Dwg D3584 2-Drill Pillot Holes using DT8960 Drill

Jig. 3-Open pillots to 1.000" as per Dwg D35846 4-Deburr

110

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

* BE 10/01/12

M 10/1/12

120

HandFinish

Chemical Conversion Coat per QSI005 4.1

0.00

Memo

0.00

4 10/1/12

Hand Finishing

W/O:			WO	RK ORDER CHANG	GES	•			
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
- 100									
Part No	:	PAR #:	Fault Categ	ory:	NCR: Ye	s No C)QA:	Date: _	
Resolution:		olution:	Disposition	QA: N/C Closed:			Date: _		
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NO	R)			
DATE	STEP	Description of NC		ction B	Vei	rification	Approval	Approval	
- DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n& ∣ _S	ection C	Chief Eng	QC Inspector
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1	1								

Page 2

January 12, 2010 9:56:50 AM

Item ID:

D3584-1

Accept

Setup Start

Stop

Revision ID: Item Name:

Start Date:

Web

Required Date: 1/15/2010

1/12/2010

Start Qty: 4.00 **Req'd Qty:** 4.00

Cust Item ID:

Customer:

Draw

Reference:

Approvals:

Sequence ID/

Process Plan:

Date:

Tooling:

Date:

Run

Start Stop

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Draw

Accept

Reject

Reject Number Stamp

Insp.

Work Center ID 130

Quality Control

Operation Description

QC3- Inspect Part Finish

Memo

0.00

0.00

Number Rev. Plan Code

Qty

Qty

140

Packaging

Packaging

Memo

Identify as per dwg & Stock Location:

0.00

0.00

M 10/1/12

150

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

mr 10-1-012

W/O:			W	ORK ORDER CHANG	ES				All alternations
DATE	STEP	PROCEDURE CHANGE			Ву	Da	te Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
l									

· · -								,	
Part No:		PAR #:	Fault Cate	egory:	NCR: Ye	s No	DQA:		
	R	esolution:	Disposition	on:	_ QA: N/C	Closed	l:	Date: _	
NCR:		•	WORK ORE	DER NON-CONFORMA	NCE (NO	CR)			
DATE	STED	STEP Description of NC Section A	1	on B	. V	erification	Approval	Approval	
	J		Initial Chief Eng	Action Description Chief Eng	Sig: Da		Section C	Chief Eng	QC Inspector
		,							
				A 100 A 100					

Picklist Print

January 12, 2010 9:56:50 AM

Work Order ID: 55205

D3584-1 Parent Item:

Parent Item Name: Web

Comments:

IPP Rev:A New Issue 07.06.12



Start Date: 1/12/2010

Required Date: 1/15/2010

Page 1

Status

Start Qty: 4.00

Required Qty: 4.00

Date

Issued

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued
D2963-125		Manufactured	No			110	Each	146.0000		

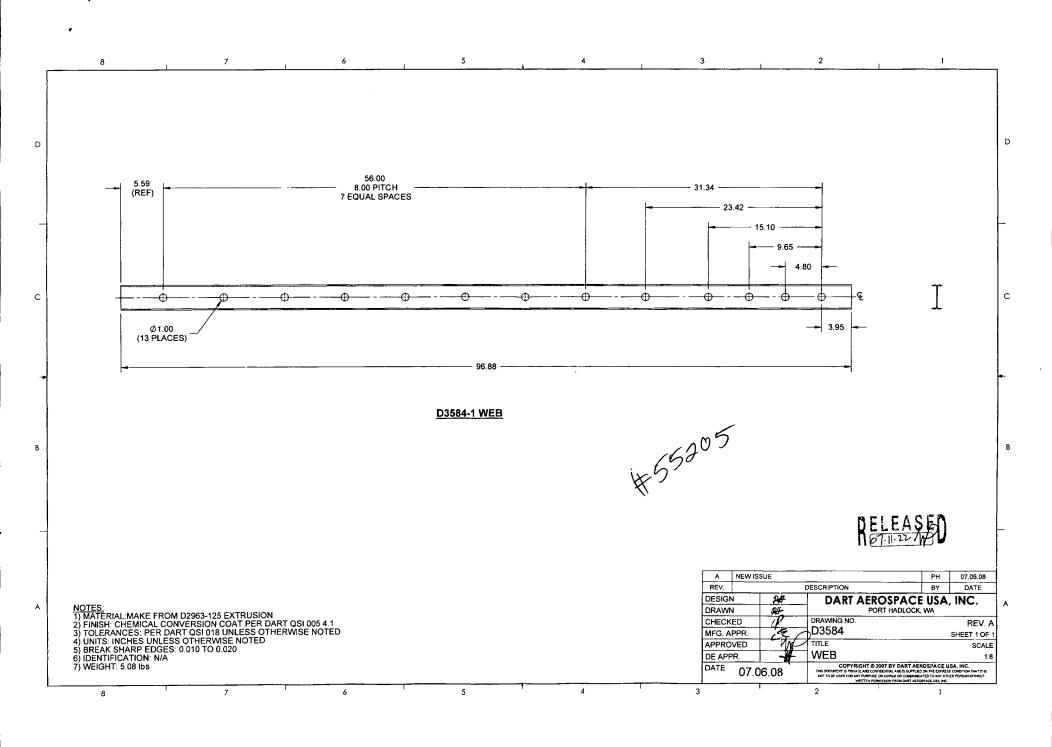
EC

105 I Beam Extrusion

Warehouse	Loc Oty	Loc Code	
Location			
Main Warehouse			
ST	146		
27775	8		
28673	138		<u> </u>

- 4 011/12 #

		— - 									
W/O:			WO	RK ORDER CHANG	ES						
DATE	STEP	PROCEDURE CHANGE				у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Categ	jory:	NCR:	res N	o DQ	4:	Date:		
Resolution:		solution:	Disposition:		QA: N/C Closed:				Date:		
NCR:			WORK ORDE	R NON-CONFORMA	NCE (N	ICR)					
DATE	0===	Description of NC		Corrective Action Section			Verification		Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Section C		Chief Eng		
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W/O:			WO	RK ORDER CHANG	ES			
DATE	STEP	PROCEDURE CHANGE				Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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						:		
Part No	•	PAR #:	Fault Categ	ory:	_ NCR: Yes	No DQA: _	Date: _	
Resolution:		Disposition	:	_ QA: N/C Clo	osed:	Date: _		
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NCR)		
DATE	STEP	Description of NC	Corrective Action		ion B	Verification	n Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
				A CONTRACTOR OF THE CONTRACTOR	-			
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